



PROCESS CONTROL CORPORATION
Quality Auxiliary Equipment for the Plastics Processing Industry



**GRAVIMETRIC
BLENDING
SINCE 1967**



WHO WE ARE

Established in 1967, Process Control Corporation has supplied plastics processors with world class auxiliary equipment for almost half a century.

From our world headquarters in Atlanta Georgia, Process Control provides manufacturing, marketing project engineering, sales, and customer support for the US, Canada, Mexico, and both Central and South America

WHAT WE DO

QUALITY EQUIPMENT featuring Gravimetric Continuous and Gravimetric Batch Blenders and Material Handling Systems

ACCURATE EQUIPMENT with a tested and proven blending accuracy of 0.02% for the Guardian[®] Series Blender.

CUSTOMER SERVICE technicians supporting you anywhere in the world and in house experts to assist over the phone.

INNOVATIVE DESIGN starting with your companies' needs and after the design is completed by our expert Engineers the equipment will be fabricated 100% in house by our Production and Manufacturing team members.

UNENDING COMMITMENT to excellence is what keeps our customers coming back; it's who we are, it's what we do.

Blender Upgrades



XU Series Continuous Gravimetric Powder Blender

PROCESS CONTROL OFFERS A SELECTION OF UPGRADES FOR THEIR CONTINUOUS, BATCH GRAVIMETRIC BLENDERS AND GRAVITROL, INCLUDING PROVIDING A COLOR TOUCH SCREEN CONTROLLER, BRUSHLESS MOTORS AND DRIVES, AND A DSP WEIGH MODULE UPGRADE KIT, THAT WILL IMPROVE YOUR BLENDER'S PERFORMANCE AND LONGEVITY. THESE UPGRADES NOT ONLY ADD YEARS TO YOUR BLENDER'S LIFE, BUT CAN ACTUALLY IMPROVE YOUR BLENDER'S ACCURACY AS WELL. THESE UPGRADES OFFER A WAY TO SIMPLIFY THE BLENDING PROCESS AND POSTPONE FUTURE BLENDER REPLACEMENTS,



BRUSHLESS
GEARMOTOR
INSTALLED ON AN X
SERIES CONTINUOUS

NEW TOUCHSCREEN
CONTROLLER FOR
CONTINUOUS
BLENDERS



PCC GmbH

Our Subsidiary, Process Control GmbH, continues the PCC legacy by achieving enormous success in one of the most competitive European markets.

PCC GmbH was established in 1994 and handles project engineering, manufacturing, sales, marketing and customer service support for continental Europe, India, Africa Asia, the Middle East and Australia.



Upgrades for Autobatch and Guardian Blenders



Autobatch Blender

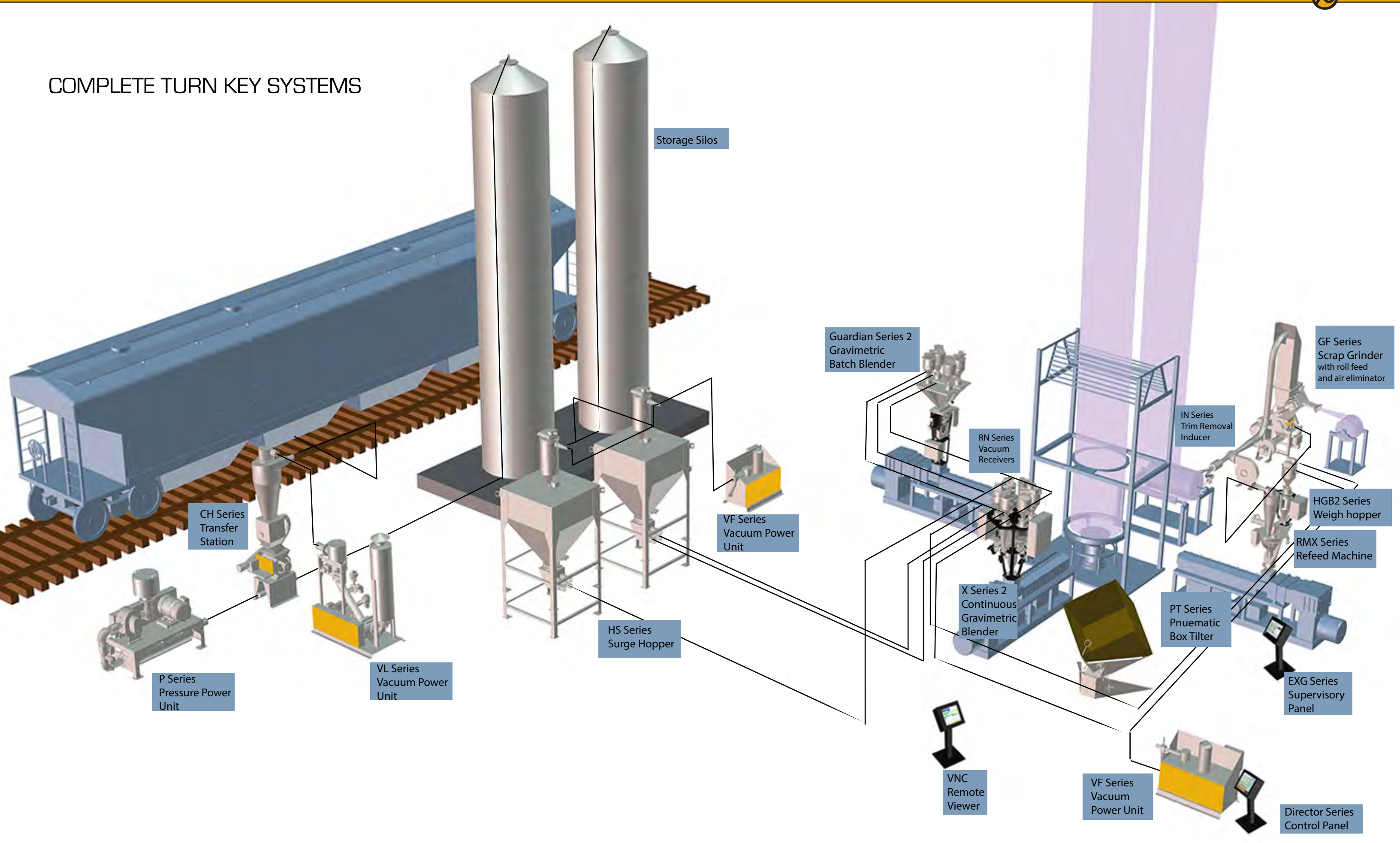


Guardian® Blender

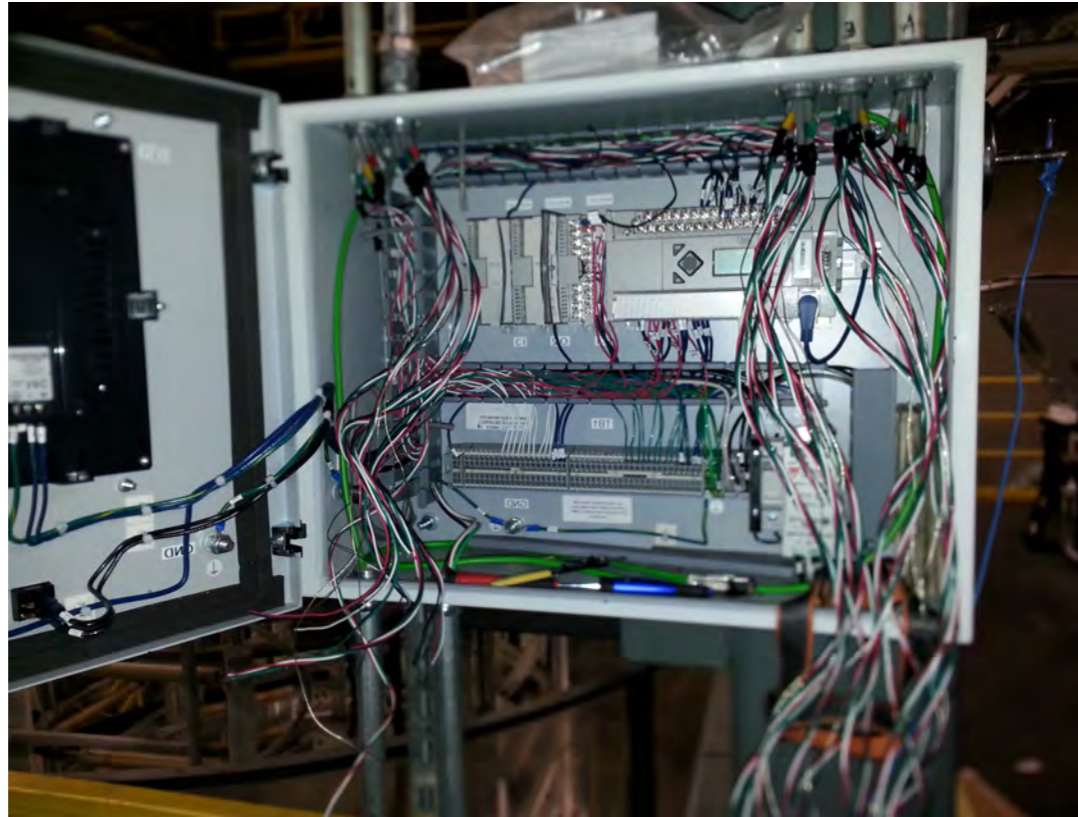
Process Control offers a new touch screen controller for Autobatch and Guardian blenders that is an off the shelf solution to improve your blenders performance and longevity. This non proprietary upgrade will not only add years to your blenders life, but it will actually improve your blenders accuracy and output as well. The upgrade is also a way to simplify the blending process and postpone future blender replacement, which makes things easier and saves you money all at once. Your older Autobatch or Guardian controls are facing the threat of becoming obsolete; ensure that will never happen by upgrading to our new touch screen control system today.



COMPLETE TURN KEY SYSTEMS



PCC Director Panel



Before: 10-100 wires

Before EasyLink



After EasyLink

The pictures to the right illustrates how EasyLink greatly simplifies wiring, thereby minimizing installation time of the Director Panel.

Estimated savings using VacuBloc and EasyLink

6 components, \$4ft/3" tubing \$27 ea./3" elbows, \$20 ea./Couplings/\$60 ea. Quick line adaptor Estimated at 100 feet labor installation Mono \$4K, 3Layer 7K, 7 Layer 10K

3 Layer 17 less lines to the Director Panel, 68 less elbows, 18 less Quick Line Adaptors

15 less Couplings

7k Labor +\$6,800 tubing, +\$1,836 elbows, \$1,080 Quick Adaptors, \$300 couplings

Total Savings \$17,016.00

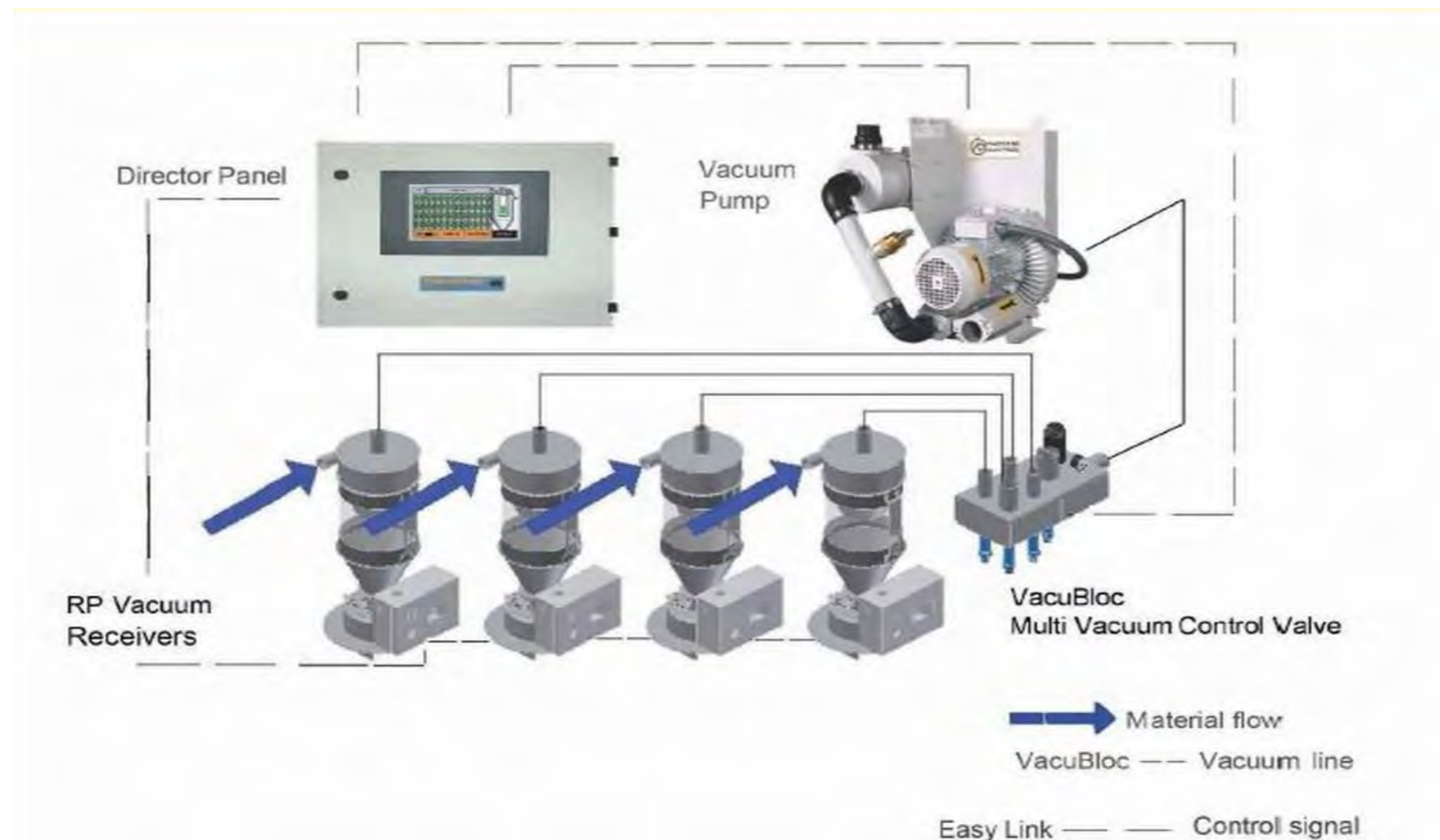
7 Layer 41 Less Lines to the Director Panel, 164 less elbows, 42 Less Quick Line Adaptors

10K Labor+\$16,400 tubing+\$4,428 elbows+\$820 couplings+\$2520 Quick Adaptor

Total Savings \$24,168.00

EasyLink: 1 Ethernet cable & a 2-wire power (mainly provided by PCC) Huge savings

Easy Link Receivers and Vacuum Manifolds



Features

Easylink Receivers

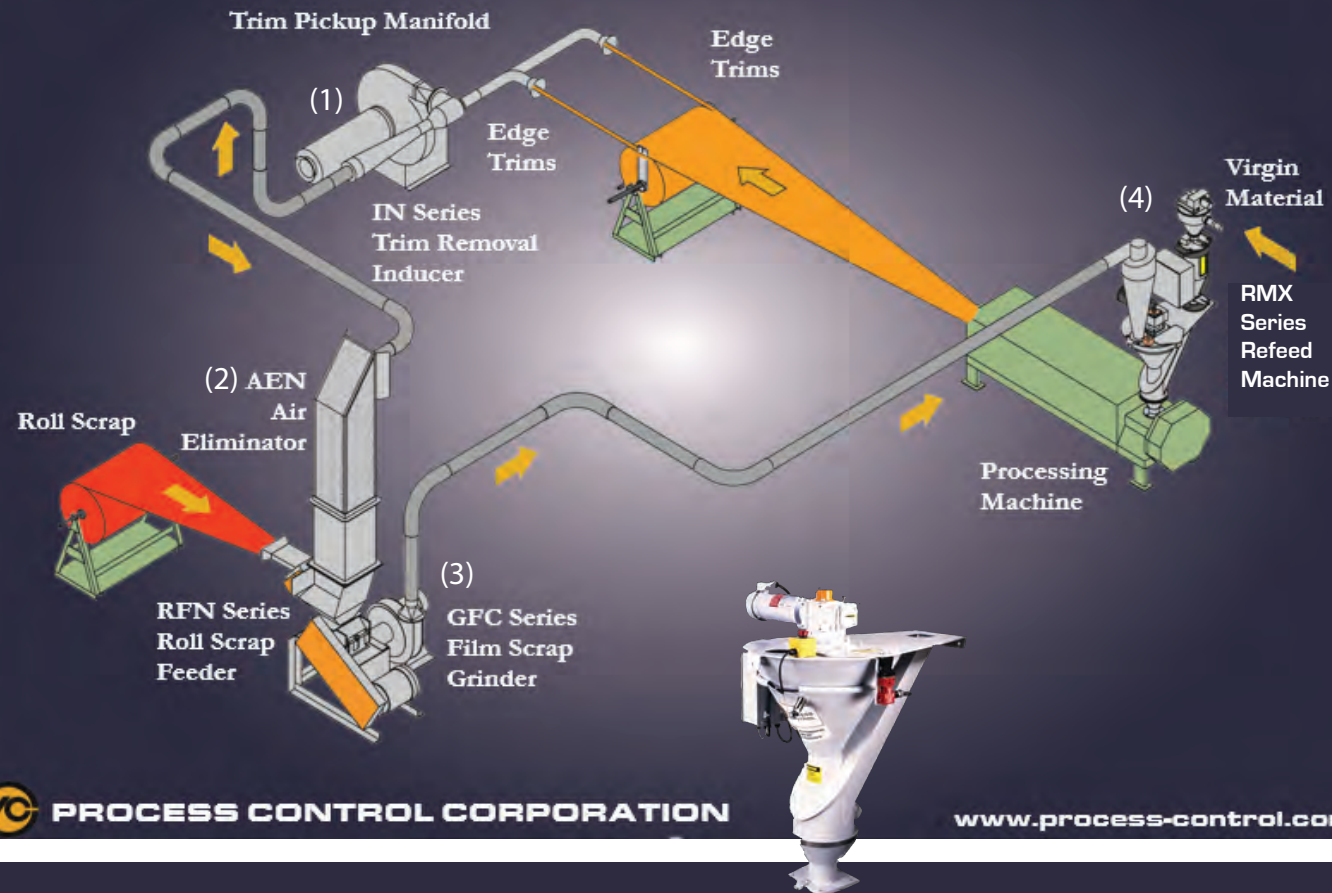
Easylink gives you the ability to run one Ethernet (24 volt) cable from receiver to receiver. If its a co-ex line you still only run one Ethernet cable from each receiver blender to blender. The 24 volt power would come from your Process Control blender. This dramatically cuts down on installation time and costs. It is a very easy and clean way to install your blending equipment.

VacuBloc

With our VacuBloc manifold you only have to run one vacuum line to the manifold. The manifold holds all of the sequence valves which operates from the single vacuum line. The compressed air needed to operate the sequence valves also comes from our VacuBloc so you only need one compressed air line ran to the manifold. This gives the ability to remote or blender mount for easier maintenance. It cuts down installation time and costs.



ASR[®] Automatic Scrap Recycling Systems

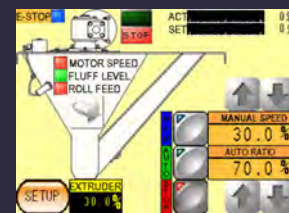


PROCESS CONTROL CORPORATION

www.process-control.com

Complete ASR[®] System

(1) **Inducer**: takes edge and bleed trims or tapes from the extrusion line conveying it to the (2) **Air Eliminator**: mounted on the film scrap (3) **Grinder**. Roll scrap and/or loose scrap can be introduced into the Grinder which sends ground scrap to the (4) **RMX refeed machine** where it is metered with virgin pellet material into the production extruder at a constant virgin-to-scrap ratio.



The RMX Refeed Machine's HMI-Touchscreen Operator Panel

Features

Restores scrap to full base material value.

No inventory of lower value repelletized material.

Avoids additional heat and energy costs associated with repelletizing.

Avoids potential contamination of scrap materials.

Maintains a high product quality.

System follows the extruder rate.

No extruder surge or starvation.

Simple line start-up.

Low operating cost and High ROI.



VP Series Vacuum/Pressure Unit

The VP Series Vacuum/Pressure Power Unit is typically used as part of a truck or railcar unloading system. It is designed to pull material to its transfer station, where it passes through a rotary feeder to the pressure side of the system. The material is then blown to a storage container, such as a silo or daybin. The VP Series can be part of an integrated plant distribution system designed by Process Control to meet your specific needs.

- 10 to 50 horsepower available
- Positive displacement blower
- T-frame TEFC motor
- Enclosed V-belt drive
- Discharge silencer
- Vacuum relief valve and gauge
- Level control
- Dual-stage intake filter



VL Series Vacuum Power Unit

The VL Series vacuum power unit is designed for use as part of a complete dual-blower railcar or truck unloading system. The power unit pulls material (using vacuum) from a source to a CH Series transfer station. Then, the material drops through a rotary feeder, to a blow through by a P Series pressure unit.

- 10 to 60 horsepower available
- Positive displacement blower
- T-frame TEFC motor
- Dual-stage intake filter
- Discharge silencer designed for effective sound reduction
- Vacuum relief valve and gauge
- Reinforced, heavy steel plate
- Four-sided belt guard with removable access cover
- Electricals and controls in a NEMA-12 enclosure
- Power: 460V/3Ph/60Hz



CH Series Transfer Station

The CH Series transfer station, with cyclone, is designed for use in dual blower conveying systems. Used in conjunction with the VL Series vacuum pump and P Series pressure pump, the CH Series is used to transfer the material from the vacuum part of the system to the pressure part of the system.

- Rotary feeder with shear eliminator and vent
- Polyphase gearmotor Power: 460V/3Ph/60Hz
- High efficiency cyclone designed for air flow as required
- Level control rotary vane, electro-mechanical type
- Four-sided chain guard with removable access cover
- Reinforced heavy steel base plate
- Mild steel construction



P Series Power Unit

The P Series Power Unit is designed for quiet, reliable performance in a pressure conveying system or as part of a dual-blower vacuum/pressure system. Typical applications include railcar/truck unloading and in-plant distribution systems. Eleven standard P Series units are available, with horsepower ratings from two to sixty.

- Positive displacement blower
- T-frame motor
- Cartridge intake-side air filter
- Intake- and pressure-side silencer
- Four-sided belt guard with removable access cover
- 2 to 60 horsepower available
- Reinforced, heavy steel plate
- NEMA-12 electrical/control enclosure
- Adjustable pressure switch with diaphragm-piston transducer





Director™ Conveying System Sequencing Panel

The Director™ sequencing panel provides automatic control for your complete vacuum conveying system. The sequencing panel controls the vacuum pump and vacuum receivers to select which receiver is being loaded and the duration of the load.



Desiccant and Hopper Dryers

PCC Desiccant Wheel and Hopper/Hot Air dryers provide manufacturers and businesses with a wide variety of solutions for their particular plastics drying and/or dehumidification needs. Typical features across various models include process stability, comparative energy efficiency, and uniform process and regeneration heating operations.



Railcar Unloading System



IN SERIES Trim Removal Inducer



IN Series Inducers are designed to pick up and convey edge and/or bleed trims generated in the production of plastic film or other thin-gauge products such as foam, paper or foil. These continuous trims are picked up by suction, conveyed into the inducer's venturi section and blown to a destination such as a Process Control film grinder or waste container.

Standard Features

- 5-20 HP AC, TEFC motors
- Power Requirements: 460V/3PH/60Hz
- Starter electricals and controls included in ASR® System
- Silencer on the fan inlet
- Mild steel construction
- High gloss enamel paint in PCC standard color

Options

- Interconnecting tubing and hardware
- Venturi inlet bell-mouth
- Edge and/or bleed trim pickup manifolds
- Silencers on the venturi inlet and outlet
- Special electricals
- Special paint

GF SERIES Film Grinder



GF Series grinders are designed to provide efficient, uniform grinding of film scrap. There are four cutting chamber sizes available along with eight* different Hp motors to accurately match the grinder to the required scrap rate. The GF Series grinders are available in configurations that accept edge and bleed trims, roll scrap, and loose scrap.

*(PCC offers grinder motors with 5, 20, 30, 40, 50, 60, 75, 100 Hp)

Reintroduction of roll scrap is achieved with the attachment of an optional RF Series roll feeder (shown). The roll feeder has knurled rolls that provide a strong pull on the film, without wrapping. Also shown, is the AEN Air Eliminator which separates conveying air from edge trims.

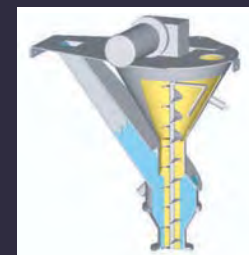
Standard Features

- ODP motor with 4-sided belt guard (TEFC motor on GFB)
- Open rotor cutting chamber with outboard bearings
- 2HP scrap conveying fan (5HP on GFD)
- Mild steel construction and Carbide-coated knives
- Remote-mount control panel
- Power Requirements: 460V/3PH/60Hz

Options

- Hydraulic life for opening cutting chamber
- Sound enclosure
- AEN air eliminator separates conveying air from trims
- RF Series roll feeder
- Special electricals
- Special paint

RMX SERIES Refeed Machine



The RMX Series refeed machine is designed to meter the ground scrap with virgin pellet materials back into the production extruder at a consistent scrap-to-virgin ratio. The outer compartment contains virgin material which is gravity-fed to the throat. The virgin material completely surrounds the ground scrap as it enters the extruder. The extruder screw receives a consistent column of compacted ground scrap surrounded by virgin material, providing consistent operation without extruder surging or starvation.

Standard Features

- Drive System: DC Motor, SCR speed control, NEMA-12 enclosure
- Power Requirements: 230V/1PH/60Hz
- Mild steel construction
- High-gloss enamel of PCC standard color

Options

- Isolation transformer for use with non-230V, 1PH
- Additive feeders
- High efficiency cyclone and cyclone filter assembly
- AC Motor

Precision Blending

X Series 2 Continuous Gravimetric Blenders are designed to produce precise, homogenous blends by weight, regardless of ingredient bulk densities. In order to accomplish such precision, Process Control utilizes the latest in micro-processor technology for total automation of process functioning/monitoring, recipe entry and storage and inventory control. Functions are actuated through a 6" color touchscreen. These functions are menu-driven, and step the operator through the required sequences of actions with simple instructions.

Benefits and Advantages

- o Improved product quality and consistency
- o Reliability, operational longevity and ease of use
- o Minimize use of expensive ingredients for overall reduced manufacturing costs
- o Reduce inventory of blended materials
Allow faster startups and product changeovers
- o Provide inventory and production reports for management
- o Reduce labor costs through automatic operation
- o Reduce scrap of off-spec product
- o Ethernet port standard; can be networked for remote monitoring operation, and can communicate with other systems for complete plant level control

PROPER MATERIAL LOADING IS CRITICAL

Continuous Gravimetric Blenders Require Proper Sizing of the Loading System

With all blenders, and especially with continuous blenders, it is very important that material be delivered in a timely manner to the ingredient hoppers. Process Control takes the guesswork out of this selection by providing a complete guaranteed system based on your material usages and conveying distances. Our experienced industry and engineering staff, computer simulation modeling, and practical experience with a wide array of real world applications assures you of a vacuum conveying system that meets your requirements.

Blender Ingredient Loading is Fully Automated

The blender ingredient hoppers call for materials as required, while the system directs the operation of the pump and vacuum receivers to ensure that materials are loaded to the proper stations at the proper times. Standard PCC material receivers utilize proximity switches mounted in a location that will deliver the optimum refill size. The receivers fill until the specified volume is reached, eliminating the need for setting fill times. Loading by volume is more precise than loading by time and maximizes the output of the loading system.



Vacuum Power Units

Our Vacuum Power Units offer dependable and economical performance for a wide variety of conveying rates, distances and materials. Typical applications include in-plant distribution systems and blender/machine loading.

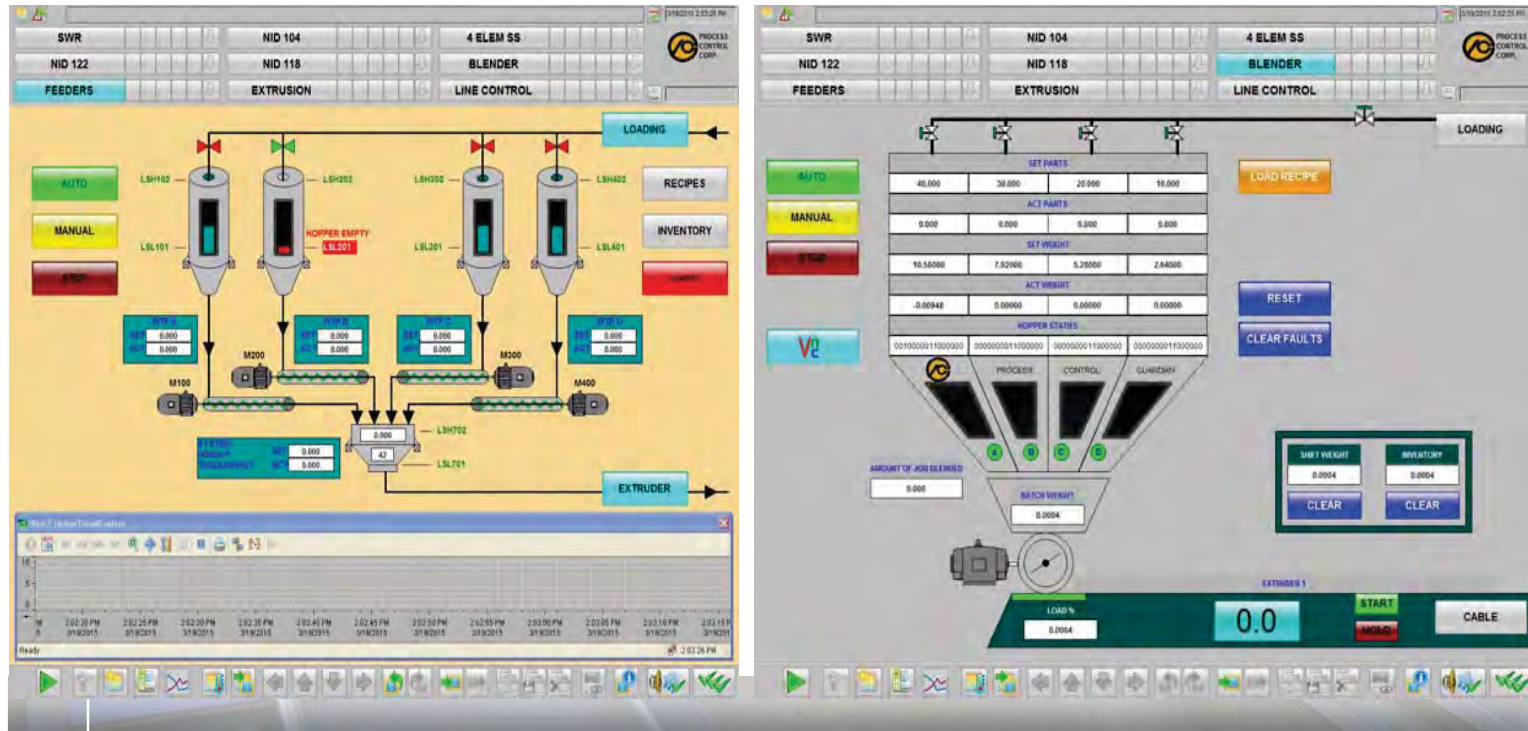


Easily removable pellet screens are standard on all pellet receivers



Vacuum Receivers

Our Vacuum Receivers come in a range of sizes and designs for handling pellets, regrinds or granular/dusty materials. Our vacuum receivers are designed to be mounted at any point where resin delivery is needed.



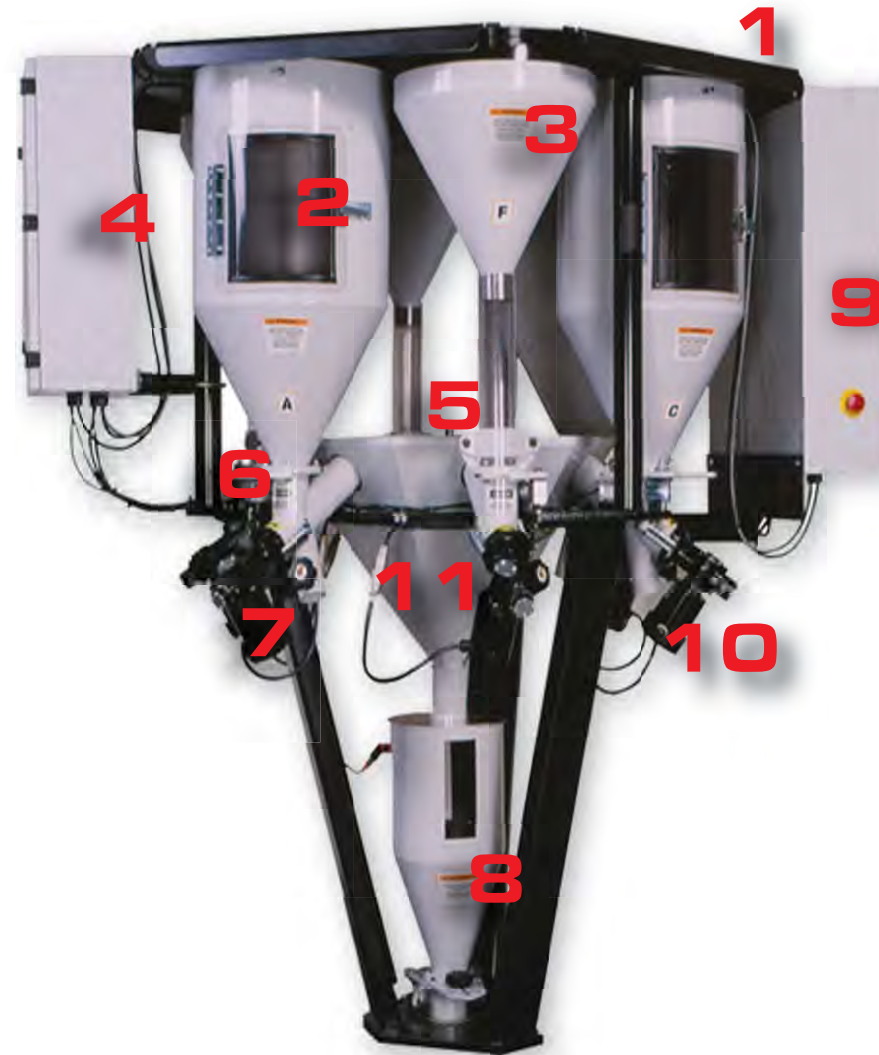
Complete System Integration Services With Siemens WinCC, Wonderware, and GE Cimplicity

PCC integration services utilize SCADA process visualization software. The standard package includes: Monitoring and controlling PCC Continuous Blender, PCC Batch Blender or PCC Gravitol weigh hopper (with B&R touchscreen, or Mini-Op equipped with ethernet capability). One license will be provided for one computer only.

Features

- Monitor fully integrated systems from a centralized location
Real time blender operations
- Historical trending
- Material Usage & Alarm Log
- Exports to any spreadsheet program
- Connectivity with Modbus RTU & IP, Allen-Bradley E/IP & CIP
Profibus DP, Profinet

X Series 2 Features



Optional Steep Wall Regrind Hoppers Utilized to Promote Flow

Materials which do not flow well, such as regrinds and flake, can create problems. With standard feeder designs, these materials can feed inconsistently and can even "bridge", causing all feeding to stop.

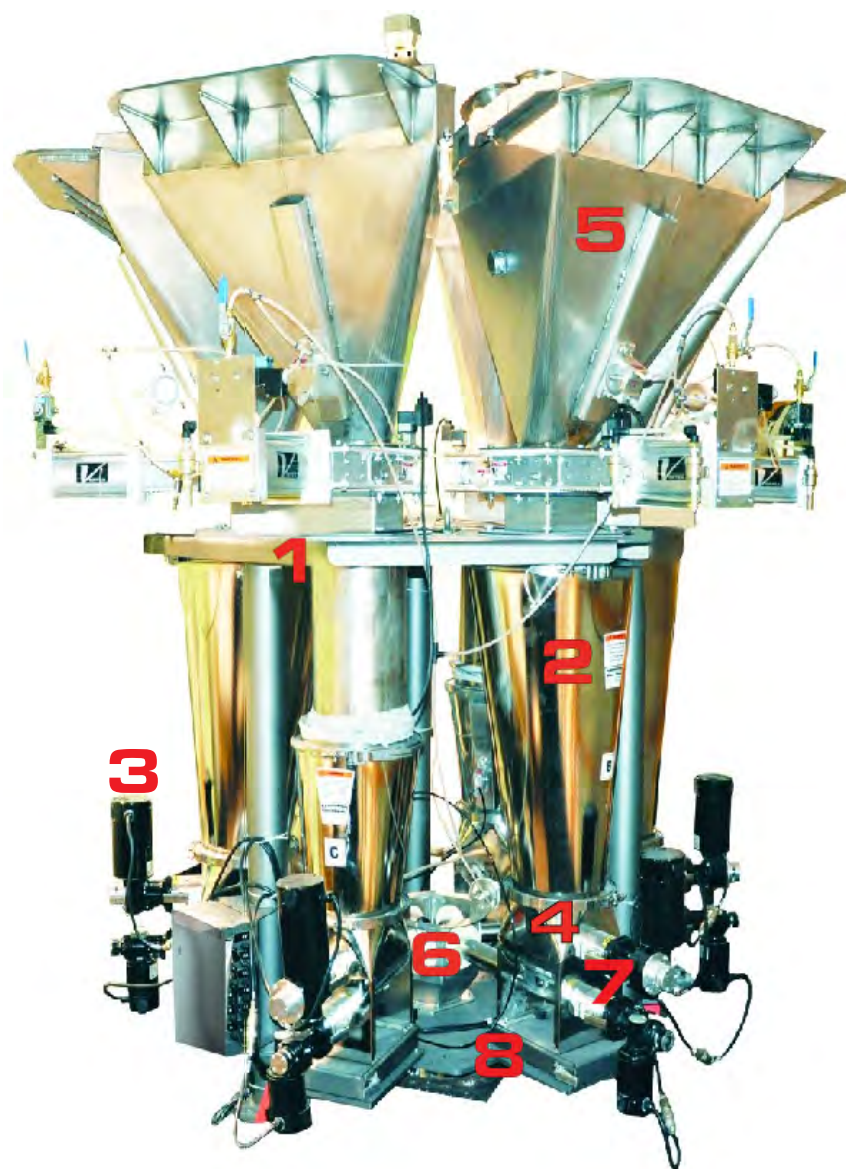
To solve these problems, Process Control employs optional steep wall regrind hoppers with enlarged feed openings when necessary to promote consistent material flow.



- Integral Loader Support Platform** supports typical loading equipment without external support
- Clear Polycarbonate Access Doors** allows visual inspection and cleanout of hopper contents
- Low-Rate Tube Hopper** precisely meters critical additives at low rates
- Onboard Drive Electronics** uses a brushless drive control system to precisely control feeder speeds
- Large Cascade Chamber Cover** for easy cleanout
- Ingredient Hopper Load Cells** accurately measures material metering/weight loss in real time
- Quick-Change Auger/Metering Units** uses variable speed brushless DC gear motors with closed-loop control for precise ingredient measuring
- Integral Downcomer** maintains supply of blended material for use by your processes. Plug-flow design avoids de-mixing of blended ingredients.
- Onboard Weighing System** digitizes load cell signals for error free transmission to central PLC controller
- Material Cleanout Drains** with manual valves enables quick material cleanout and changeovers
- Cascade Mixing Chamber** thoroughly homogenizes blend with no moving parts



X U SERIES BLENDER



- 1 Universal Frame**
available in both 4 and 6 element configurations 1 up to 6 Powder Feeders
- 2 Stainless Steel Weigh Hoppers** electro-polished; also available in food grade stainless steel
- 3 Gear Motors**
variable speed brushless DC gear motors with closed-loop control for precise ingredient measuring
- 4 Feeding Area**
round-to-trough and agitated design, for more consistent mass flows
- 5 Material Supply Hoppers**
with flapper valves; optional knife gate valves for improved performance are available
- 6 Cascade Chamber**
for mixing all of the ingredients
- 7 Metering Augers**
available in a full pitch or 1/2 pitch configurations, and in up to 2-1/4 inch diameter feed tube sizes
- 8 Weighing Platform**
with incorporated dual load cells, anchored with quick clamps for easy removal and cleanout

Control Extruder Output by Weight

Line speed control for complete control of product weight per length

Can be retrofitted for both mono- and coextrusion applications.

Exact complete control of layer ratios and total line throughput

Gravimetric blending control of extruder output by weight

Coextrusion System

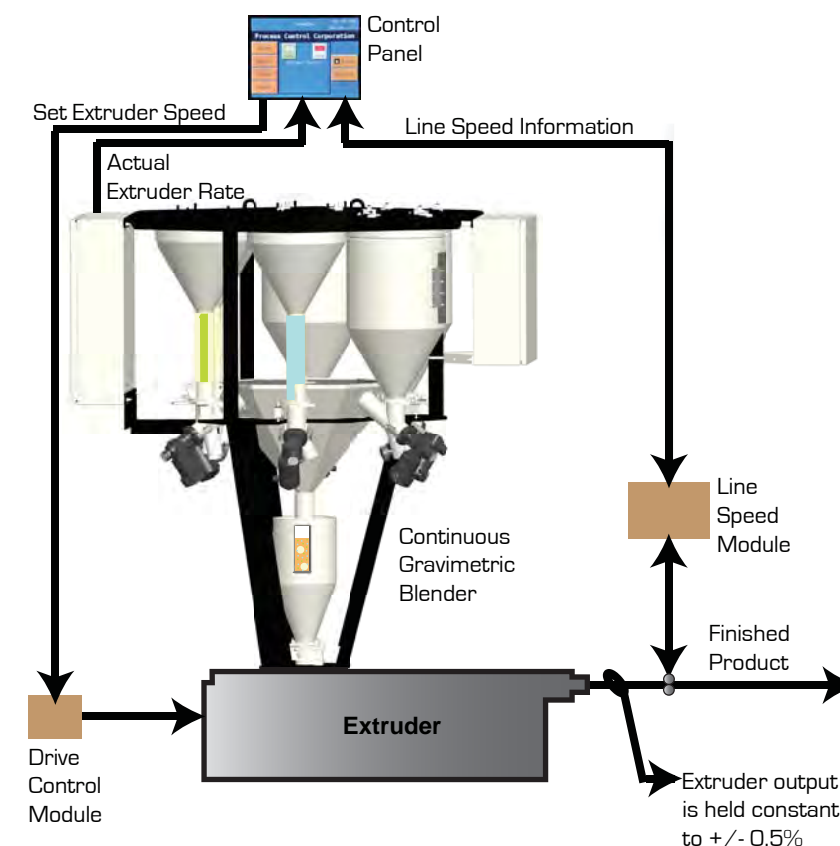
Both the blender and weigh hopper report actual extruder usage back to the central Gravitrol® computer

Line speed can be adjusted automatically for complete control over product weight per length



Benefits

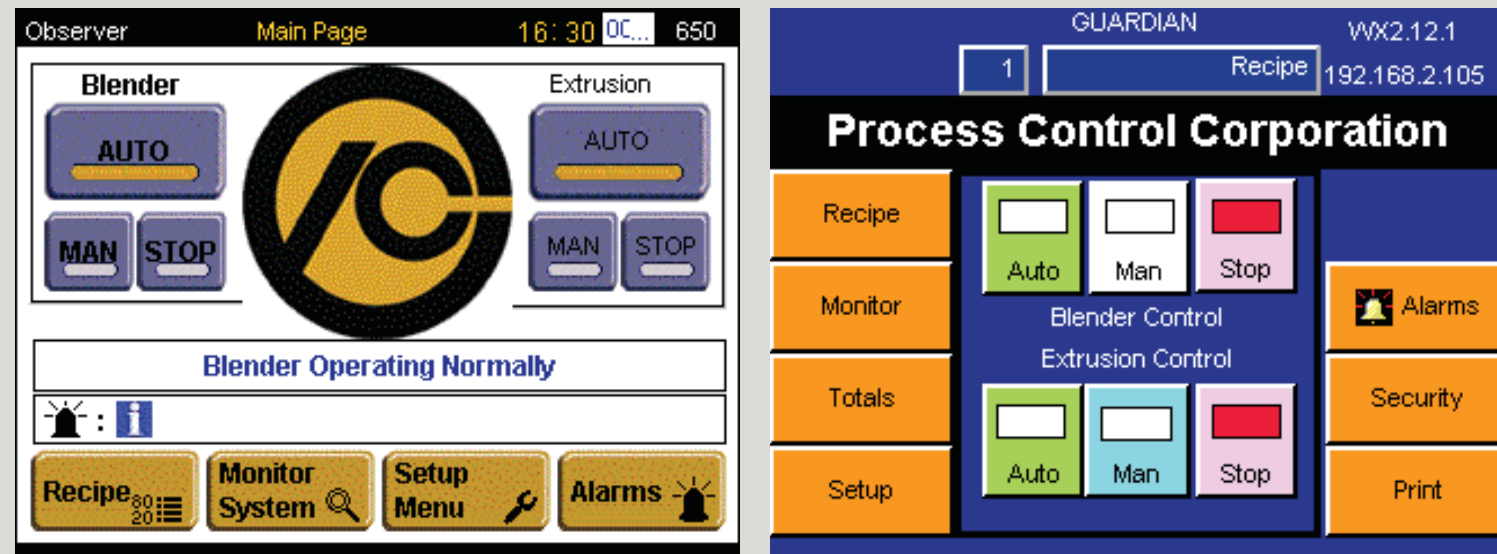
- o Improved product quality
- o Reduced material usage
- o Quicker startups & product changeovers
- o Reduced scrap
- o Improved product repeatability
- o Accurate inventory reporting
- o Improved identification of off-spec product



Blender Operation with Extrusion Control

The operator presses RECIPE and enters the desired blend percentages by weight and the desired extruder rate into the operator station. When RUN is pressed the blender automatically maintains the desired blend percentages by weight. Simultaneously, the blender computer calculates the actual extruder usage rate and periodically adjusts the extruder screw speed to maintain extruder output to +/- 0.5% by weight.

In applications which incorporate line speed control, the operator also enters desired weight per length as part of the recipe. The computer then automatically controls line speed in addition to extruder speed, to maintain the desired product weight per length.



Integrated Controls at Your Fingertips

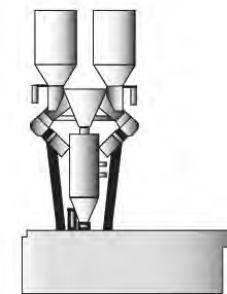
The 6" color touchscreen microprocessor controller comes standard on all batch and continuous blenders, and is available in an upgrade package for all existing PCC models.

In order to produce a desired blend of materials, the operator presses RECIPE and enters the recipe, which consists of the percentage by weight for each ingredient. The recipe may be keyed in directly or recalled from up to 400 stored recipes. The operator then presses the AUTO button to start blending. Once the blending has started, the computer continuously monitors the blend operation and corrects the individual feeder speeds to maintain the desired blend ratios.

- o PLC touchscreen operator interface that insures ease of use and quick startups
- o Standard Ethernet port for communication ability and integration with remote systems
- o Performs a test dispense for metering
- o Supports 6 different foreign languages
- o Performs automatic calibration when a new recipe is entered
- o Can be remote mounted up to 1000 ft away
- o Shows in real time the actual throughput and the maximum throughput based on the current recipe running
- o SCADA capable for plant wide integrations

Blender Mounting Options

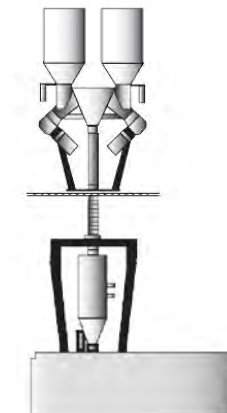
Extruder Throat Mounting



Extruder Throat Mounting

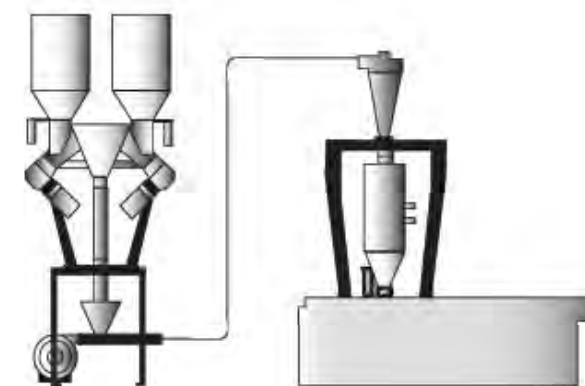
When space is available, the blender with integral downcomer may be bolted directly to the throat. This is the simplest installation and provides excellent blend homogeneity and cleanout.

Mezzanine Mounting



Mezzanine Mounting

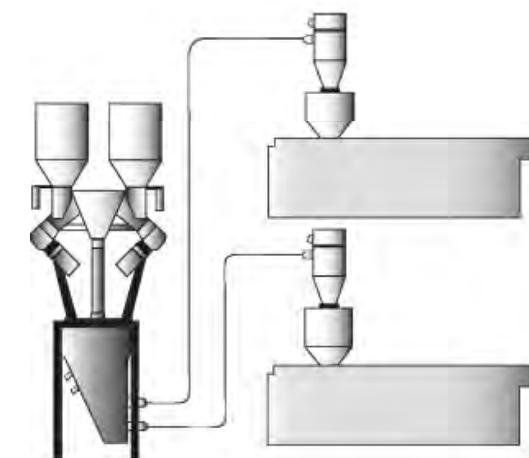
For applications with an existing mezzanine structure above, this arrangement offers the benefits of throat mounting. This blender configuration uses a remote downcomer mounted on the extruder throat to capture the gravity-fed blend of materials from the mezzanine mounted blender.



Off-Line Mounting with Pressure Conveying

Off-Line Mounting with Pressure Conveying

For applications where the blender must be mounted off-line, the pressure conveying system offers the benefits of extruder throat mounting. As the blend is produced, it is conveyed via pressure continuously to the extruder throat mounted remote downcomer. This prevents demixing and allows accurate calculation of extruder rate for gravimetric extrusion control applications.



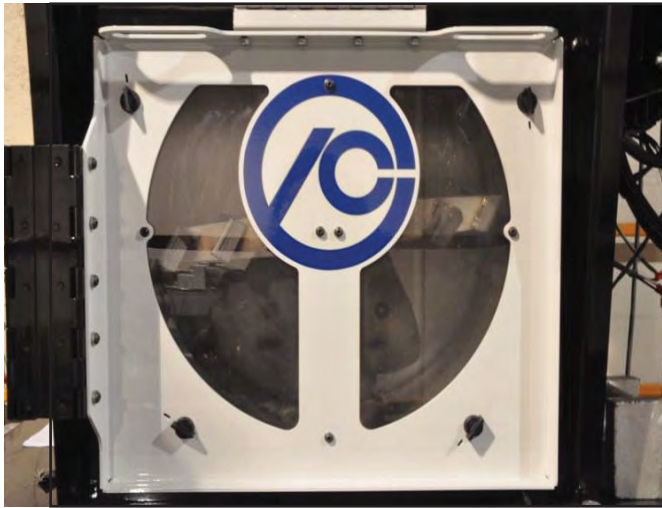
Off-Line Mounting with Vacuum Conveying

Off-Line Mounting with Vacuum Conveying

For applications where there is not enough headroom for either throat or mezzanine mounting, or where more than one extruder is to be served by the same blender, off-line mounting is to be used. The blender is mounted on a stand with a vacuum pickup box below it to capture the material blend. On demand, the blend will be vacuum-conveyed to the machine(s) being served. Care must be taken to minimize the chances for blend separation during this conveying.

Batch Blender Features

GUARDIAN® SERIES 2



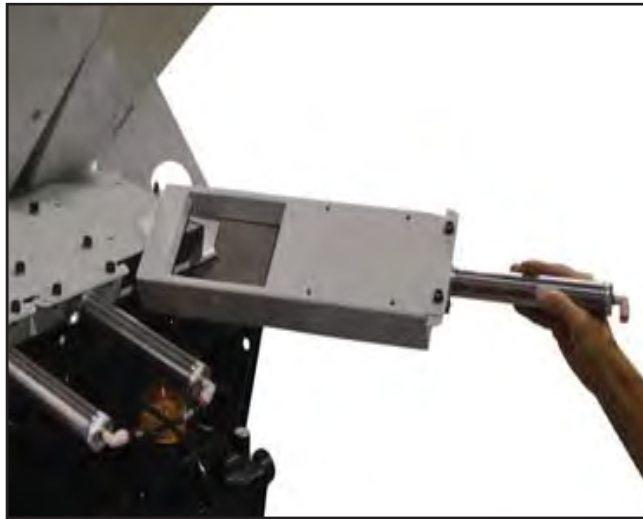
See-Through Front Access
Mixing Chamber Door



Easy Open
Hopper Doors



No Dead Space Mixing Chamber
With Welded Single Piece Scroll



Cartridge-Style
Metering Gate



Removable
Weigh Hopper

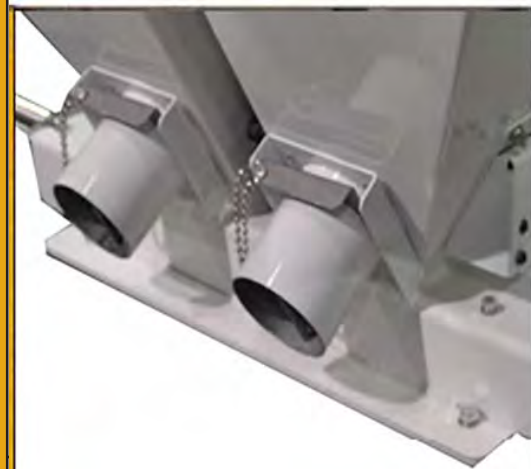
Simplicity
of Operation

Accurate
Dispensing

Superior
Blend
Homogeneity

SIZES:

2.2lbs (1Kg),
5.5lbs (2.5Kg),
11lbs (5Kg),
26.5lbs (12Kg),
40lbs (18Kg),
55lbs (25Kg)
With 2-12 Elements



Standard Sightglass,
Optional Drain Chute

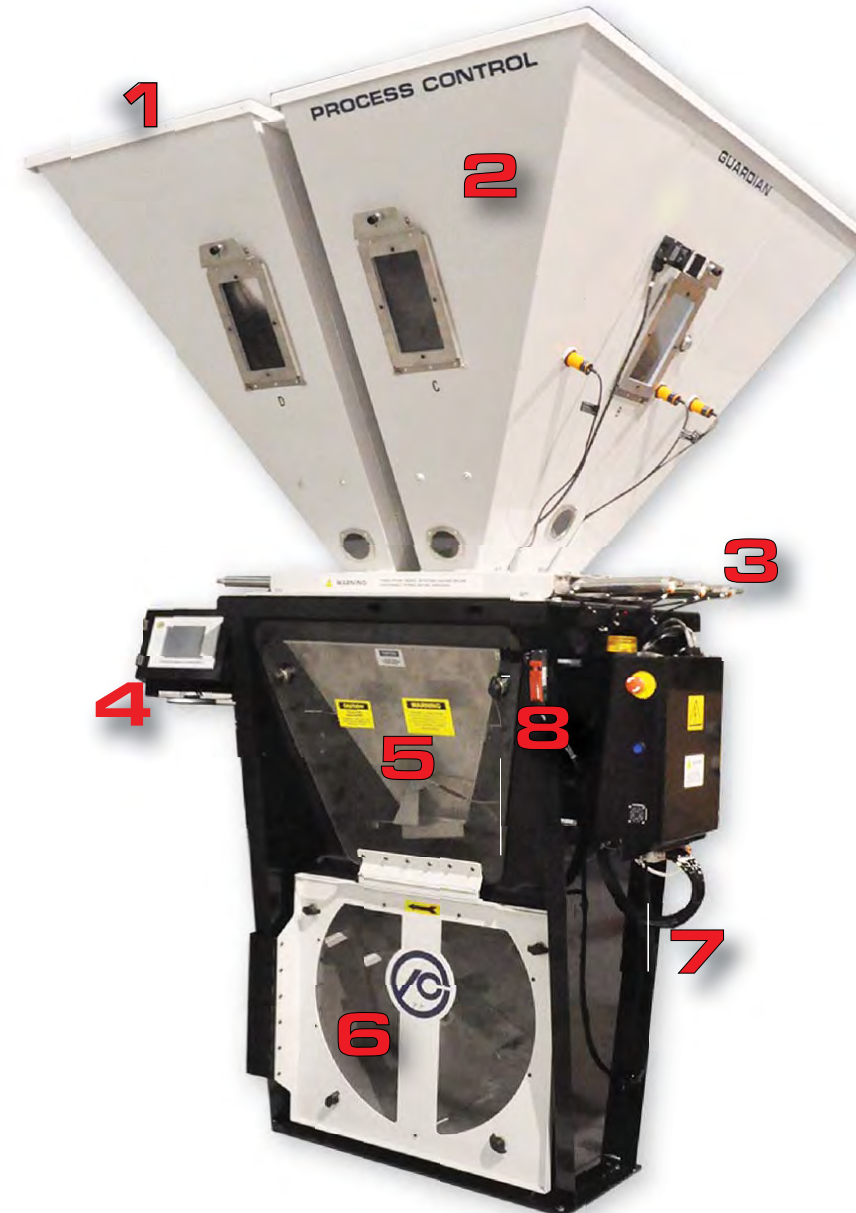


Mixer Unload
Cartridge Gate

Guardian® Series 2 Gravimetric Batch Blender



Guardian® 2 Features



- 1 Integral Loader Support Platform**
-supports typical loading equipment without external support
- 2 Segmented Material Hoppers**
-Blenders have 4-to-8 elements in individual fixed hoppers that are rigidly welded together.
-Special configurations are available for up to 12 ingredients.
- 3 Pneumatic Metering Gates**
-Pulsing V-gates achieve dosing accuracy of every ingredient in each and every batch.
-Restricted metering gates optionally available for ultra-high accuracy at very low ingredient percentages.
- 4 Touchscreen PLC Microprocessor with Built-in Ethernet Port**
-Color touchscreen operator interface insures ease of setup/use, and startups.
-Remote Communications Capabilities standard; various protocols supported
- 5 Weigh Hopper**
-Rests on dual load cell platform
-Easily removable with no tools for cleaning.
- 6 Mixing Chamber**
-Agitator designed for waterfall mixing to ensure every batch is thoroughly mixed.
-Engineered for NO DEAD SPOTS and achieves a consistent homogeneous blend.
-See-through mixing chamber door allows for visual monitoring of blend quality.
- 7 Air Hose**
The attached air hose and blow nozzle ease the cleaning process
- 8 Clean-Out Dump Chute**
Fixed inside the blender behind the weigh pan for ease of material change-over.



For detailed product information, including specs and dimensions, please request a PCC data sheet or download one from our website



For more information about the company and other PCC products, please visit our website at:
www.process-control.com



PROCESS CONTROL CORPORATION

Do It Right The First Time, Every Time!

WORLD HEADQUARTERS

6875 Mimms Drive
Atlanta, GA 30340, USA
P: 770.449.8810

F: 770.449.5445
sales@process-control.com
www.process-control.com

PROCESS CONTROL GmbH

Industrie Strasse 15
63633 Birstein, Deutschland

P: (+49) 6054.91290
F: (+49) 6054.9129.99
info@processcontrol-gmbh.de
www.processcontrol-gmbh.de



American Made Quality - Since 1967